



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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DALL-#-E-A-#-6
Job Sheet 188778



Part No: DALL-#-E-A-#-6

Job Qty: 24 pcs

Part Name: Retainer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 2/1/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG DALL-#-#-# Rev D IPP Rev. A 19.04.23 New issue DP Verify DD/IPP Rev. B 19.05.13 drawing revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Conventional Mill - 1	24 pcs	2/1/19	2/1/19	0.00	2.00	Conventional Mill - 1		<i>myl</i>
							Conventional Mill - 2		
120	QC 2	24 pcs	2/1/19	2/1/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		

DART
AEROSPACE
Container No: S197795



Part: DALL-#-E-A-#-6
Job No: 188778

Serial No/Batch: S197795

Revision: D

Inspector:

Exp Date:

Instructions:

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CANADA
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Date: 07/15/19

130	QC 8	24 pcs	2/1/19	0.00 0.00	QC 2 - 63	
					QC 2 - 8	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
140	Packaging 3-1 - Stock - B4B	24 pcs	2/1/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	B
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	

150 QC 21 - SA	24 pcs	2/1/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70	JUL 16 2019	DAS 70 9-89

Part Op 110 - 1-Machine as per DWG. 2-Deburr ***cut blanks at 6.1", six inches makes 12 pcs. Use slitting saw to cut bar in half. Descriptions: then cut to 0.8" on chop saw.***

120 - QC2- Inspect parts off machine FAI/FAIB
 130 - QC8- Inspect parts - second check
 140 - Identify as per dwg & Stock Location: _____
 150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
4804T151	Thick-Wall 304/304L Stainless Steel Unthreaded Pipe, 1 Pipe Size, 1 Foot Long	1.8000 ft (.075 ea)	110-Conventional Mill - 1	S196462 X1 S197780 X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Conventional Mill - 1	4804T151	2	2	0

Part Specifications

Specifications could not be found.

Plex 7/10/19 8:18 AM dart.lacelle.linda